

ABSTRACT

A method of making a metallic shell for a spark plug is provided. The metallic shell includes a multi-stepped through hole, an intermediate tubular portion, a tip end side tubular portion and a base end side tubular portion. The through hole includes a large diameter hole section, an intermediate diameter hole section and a small diameter hole section. The method includes the steps of cutting a metal pipe that is used as a starting material to a predetermined length and thereby preparing a pipe-shaped blank, and subjecting the blank to a deformation process and thereby forming the blank into the metallic shell. A spark plug and a method of making the same are also provided.